



SCIENCE BEYOND
REGULATORY COMPLIANCE



Expertise

PDE: standard/tailored thorough monographs

QSAR: Impurities safety qualification ICH M7

HSE: OEL/OEB derivation, CLP classification & on-site audits

ERA: Complete Environmental Risk Assessment for MAA

Your compliance
dossiers
are
in
safe
hands

Toxicology and Ecotoxicology expertise

QSAR experts*

HSE experts

High Quality Regulatory compliance

Comprehensive ERA monographs

PDE

QSAR

HSE

ERA



* QSAR's in partnership
with KREATIS

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What is HBEL?

PDE

Permitted Daily Exposure
For patients' health

What defines the PDE?:

In Europe Guideline EMA/CHMP/ CVMP/ SWP/169430/2012;
EMA/CHMP/CVMP/SWP/463311/2016 (Q&A);
EMA/CHMP/CVMP/SWP/246844/2018 (Q&A)
Zones ICH: ICH Q3C (R4) - ICH Q3D - ICH M7(R1) - VICH GL 18

Why do a PDE?

For each API in your manufactured Drug Product,
PDE value will help you :

- Calculating MACO (Maximum Allowable Carry Over): the residual quantity of product that can reasonably be transferred to the next production lot
- Demonstrating that your manufacturing cleaning process is appropriate,
- Designing shared or dedicated manufacturing units according to your product safety profile

OEL

Occupational exposure limit
For workers' health

Why do a OEL?

Ensuring the safety of your employees by using the adapted Risk Management Measure after defining a safe threshold of airborne concentration of an API, in mg/m³ (OEL) in your manufacturing environment.

Why do a OEB?

When OEL cannot be precisely defined, the API can be put within a OEB (Occupational Hazard Band)



The same approach to determine a PDE or an OEL

Determine a Point of Departure (PoD) on Maximal animal threshold dose devoid of critical health effect (NOAEL) Minimal animal threshold dose showing a critical effect (LOAEL) Minimal therapeutic dose in humans

PDE: Maximal threshold of API, in mg/day, devoid of health effects upon chronic exposure when included as a residue in the next product :

$$\text{PDE mg/day} = \frac{\text{PoD (mg/kg bw/day)} \times \text{Weight adjustment}}{(\text{F1}) \times (\text{F2}) \times (\text{F3}) \times (\text{F4}) \times (\text{F5}) \times (\text{F6}) \times (\alpha)}$$

Safety Factor : F1: Interspecies extrapolation F2: intraspecies variation F3: long-term exposure extrapolation F4: severe toxicity F5: no-effect threshold extrapolation F6: lack of safety data alpha: API bioavailability

OEL: PDE should be adjusted to a daily occupational exposure: inhalation route should be considered, value expressed in mg/m³

- Peer-reviewed, stand alone **PDE monographs** for your APIs, excipients, solvents, adjuvants, compliant to EMA guideline prerequisites, either adjusted to company's standards or from CEHTRA PDE catalog
- **Priorisation of PDE** documentation attached to your cleaning validation processes, by screening your substances according to their safety concern: extraction of Toxicological Reference Values from scientific and regulatory data bases
- **Derivation of OEL/OEB** applicable to occupational exposure monitoring and management in your facilities.



for your
product
portfolio

France, Belgium, UK, Spain, Germany, Canada, India

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